



FORM THUS

PIECE IN FLAT

FINISH PART THUS MARK:- 247414

MATERIAL CODE:- AB

GROUP CODE:- 24LA

SHIPPING LENGTH:- 271

NO.	REVISION	DATE		NO.	REVISION	DATE	
		DRN/CH	APPR			DRN/CH	APPR
1				4			
2				5			
3				6			

① TOLERANCES AS STATED UNLESS OTHERWISE NOTED  
 a) MACHING  $\pm 0.4$  mm  
 b) SHEET METAL SHEARING (OTHER THAN WEBS)  $\pm 0.3$  mm  
 c) SHEET METAL SHEARING (WEBS)  $\pm 0.3$  ON EACH WEB SUB PART  
 d) STRUCTURAL LENGTH  $\pm 3$  mm  
 e) BRAKE PARTS  $\pm 20$   
 f) COMPRESSION PLT. PROJECTION ABOVE TOP FLANGE  $\pm 1.5$  mm  
 g) PUNCHING LOCATION  $\pm 1$  mm  
 ② ALL WELDING SYMBOLS ARE ACCORDING TO BUTLER STDS.  
 ③ FOR MACHINING FINISHES SEE BUTLER STDS BOOK.

ROUTE	QTY.	PART NUMBER	DESCRIPTION	LTH.	WDTH.	DPTH.	THK.	DWG. No.
00	1	247414	PLATE	326	135		4	
<u>CLIP (FLOOR STEEL TO WIND POST)</u>								
DRAWN BY A. LYLE		CHECKED BY		INDUST. ENG. APPR.	PRODUCT ENG. APPR.		FIN/SUB. PART FIN PART	
CUSTOMER'S ORDER No.		<b>BUTLER</b> BUTLER BUILDING PRODUCTS LTD.					SCALE	DATE 8 MAR '89
BUTLER ORDER No.		GENERAL OFFICES-KIRKCALDY SCOTLAND					B	247414