



FINISH PART THUS MARK :- 245565
 MATERIAL CODE :- AA
 GROUP CODE :- 04FA
 SHIPPING LENGTH :- 6315

ROUTE	No. RECD.	PART No.	DESCRIPTION	LENGTH	WIDTH	DEPTH	THK.	DRAWING No.
08	1	07-245565	BASEPLATE	300	230		20	
11	1	06-245565	FLANGE	4270	160		8	
01	1	05-245565	FLANGE	2025	160		8	
01	1	04-245565	FLANGE	4270	160		8	
01	1	03-245565	FLANGE	2025	160		8	
02	1	02-245565	WEB	3010	234		6	
02	1	01-245565	WEB	3285	234		6	

ENDWALL POST ASSEMBLY

DRAWN BY A. LYLE	CHKD BY I.S.	IND ENG APP	PRO. ENG APP	FIN / SUB PART FIN. PART	DATE 31 JAN '89
CUST. ORDER No.	BUTLER BUTLER BUILDING PRODUCTS LTD.			SCALE N.T.S.	
BUTLER ORDER No.	GENERAL OFFICES - KIRKCALDY, SCOTLAND			C	245565

No.	Revision	DATE		No.	Revision	DATE	
		DRN/CKD	APP			DRN/CKD	APP
1				4			
2				5			
3				6			

- (1) TOLERANCES STATED UNLESS OTHERWISE NOTED
 a) MACHINING $\pm 0.4\text{mm}$
 b) SHEET METAL SHEARING (OTHER THAN WEBS) $\pm 0.3\text{mm}$
 c) SHEET METAL SHEARING (WEBS) $\pm 0.3\text{mm}$ ON EACH WEB SUB PART
 d) STRUCTURAL LENGTH $\pm 3\text{mm}$
 e) BRAKE PARTS ± 2
 f) COMPRESSION PLT. PROTECTION ABOVE TOP FLANGE $\pm 1.5\text{mm}$
 g) PUNCHING LOCATION $\pm 1\text{mm}$
 (2) ALL WELDING SYMBOLS ARE ACCORDING TO BUTLER STDS.
 (3) FOR MACHINING FINISHES SEE BUTLER STDS. BOOK